

# TAPS AND DIES (Thread Chasers)

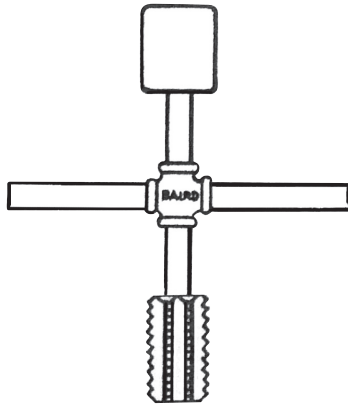


FOR SUCKER RODS

This BAIRD box and pin tool is for rechasing damaged threads on sucker rods to the original thread pitch and contact dimension. It can also be used when running the sucker rods back into the well for removing dirt, sand or scale from the box and pin thread before screwing up to insure proper shouldering and tightening of the joints.

**NOTE: THIS TOOL IS NOT INTENDED FOR USE AS A TAP AND DIE TO CUT NEW THREADS ON BLANK ROD.**

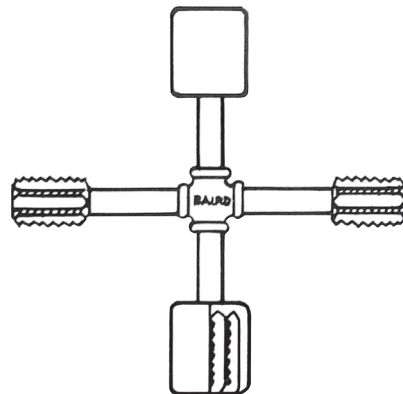
THREAD SIZE	BOX AND PIN TYPE TAP AND DIE	PART NO.
15/16"	FOR 5/8" API RODS	228-6702
1-1/16"	FOR 3/4" API RODS	228-6704
1-3/16"	FOR 7/8" API RODS	228-6705
1-3/8"	FOR 1" API RODS	228-6706
1-9/16"	FOR 1-1/8" API RODS	228-6707






SUCKER ROD THREAD SPECIFICATIONS — BOX & PIN (ALL SIZES IN INCHES API UNLESS MARKED WITH AN ASTERISK * DENOTING OLD STYLE)					
ROD SIZE	5/8"	3/4"	7/8"	1"	1-1/8"
THREAD SIZE	15/16"	1-1/16"	1-3/16"	1-3/8"	1-9/16"

1-1/8" POLISH RODS 15/16 OR 1-1/16" API THREAD FORMS  
1-1/4" POLISH RODS 1-1/16" OR 1-3/16" API THREAD FORMS

For pumping wells or leases with more than one size of sucker rods we recommend use of the "combination type". This tool can be equipped with four taps or dies in any size assembly desired. All taps and dies are interchangeable in the hub and replacements can be made as required.



228-6710  
COMBINATION TYPE  
TAP AND DIE  
WITH HUB  
FOR  
SUCKER ROD  
PINS & BOXES  
(SPECIFY SUCKER  
ROD SIZE)

PARTS		PART NO.
 <b>HUB — Accommodates All Sizes:</b>		228-6713
	 <b>TAP — For Box Thread Sizes:</b>	15/16"
1-1/16"		228-6717
1-3/16"		228-6718
1-3/8"		228-6719
1-9/16"		228-6726
 <b>DIE — For Pin Thread Sizes:</b>	3/4"	228-6729
	15/16"	228-6721
	1-1/16"	228-6723
	1-3/16"	228-6724
	1-3/8"	228-6725
	1-9/16"	228-6727