

TAPS AND DIES

(Thread Chasers)



FOR SLUSH PUMPS & BLOWOUT PREVENTER STUDS (STRAIGHT THREAD)

SIZE X THREAD	PART NO.
2-1/4" X 4-1/2V	229-6849
1-3/4" X 5V	229-6850
1-7/8" X 5V	229-6839
1-5/8" X 5-1/2V	229-6836
1-1/4" X 6V	229-6851
1-3/8" X 6V	229-6823
1-1/2" X 6V	229-6824
1-5/8" X 6V	229-6852
1-3/4" X 6V	229-6853
2-1/4" X 6V	229-6854
2-1/2" X 6V	229-6855
1" X 7V	229-6825
1-1/8" X 7V	229-6828
1-1/4" X 7V	229-6822
1-3/8" X 7V	229-6831
1-1/2" X 7V	229-6833
3/4" X 8V	229-6814
7/8" X 8V	229-6813
1" X 8V	229-6804
1-1/8" X 8V	229-6805
1-1/4" X 8V	229-6806
1-3/8" X 8V	229-6807
1-1/2" X 8V	229-6808
1-5/8" X 8V	229-6809
1-3/4" X 8V	229-6810
1-7/8" X 8V	229-6811
2" X 8V	229-6812
2-1/8" X 8V	229-6816
2-1/4" X 8V	229-6817
2-3/8" X 8V	229-6818
2-1/2" X 8V	229-6819
2-5/8" X 8V	229-6820
2-3/4" X 8V	229-6821
2-7/8" X 8V	229-6841
3" X 8V	229-6842
3-1/8" X 8V	229-6843
3-1/4" X 8V	229-6844
3-3/8" X 8V	229-6845
3-1/2" X 8V	229-6846
3-3/4" X 8V	229-6869
4" X 8V	229-6847
4-1/4" X 8V	229-6875
4-1/2" X 8V	229-6848

SIZE X THREAD	PART NO.
3/4" X 9V	229-6876
7/8" X 9V	229-6803
15/16" X 9V	229-6877
1-5/8" X 9V	229-6837
1-3/4" X 9V	229-6856
1-7/8" X 9V	229-6840
2" X 9V	229-6857
3/4" X 10V	229-6802
7/8" X 10V	229-6884
1" X 10V	229-6815
1-1/16" X 10V	229-6827
1-1/8" X 10V	229-6858
1-1/4" X 10V	229-6878
1-3/8" X 10V	229-6879
1-1/2" X 10V	229-6834
1-5/8" X 10V	229-6859
1-3/4" X 10V	229-6838
1-7/8" X 10V	229-6860
1-15/16" X 10V	229-6880
1/2" X 11V	229-6881
5/8" X 11V	229-6801
1" X 12V	229-6826
1-1/8" X 12V	229-6829
1-1/4" X 12V	229-6830
1-3/8" X 12V	229-6832
1-1/2" X 12V	229-6835
1-3/4" X 12V	229-6861
1-7/8" X 12V	229-6882
2" X 12V	229-6874
2-1/4" X 12V	229-6870
2-3/8" X 12V	229-6800
2-1/2" X 12V	229-6873
3-1/2" X 12V	229-6862
1/2" X 13V	229-6883
1" X 14V	229-6871
1-1/8" X 16V	229-6872
1-1/2" X 16V	229-6863



SLUSH PUMP THREAD SIZES

(Thread Chasers)

		PISTON ROD					
PUMPS		PISTON ROD CROSS HEAD END	PISTON ROD END FEMALE	CROSS HEAD END MALE	VALVE COVER STUDS	CYLINDER HEAD STUDS	LINER RETAINER STUDS
		MAJOR DIAMETER IN INCHES — NO. OF THREADS PER INCH					
BETHLEHEM	G-14, G-150	1-3/4 - 10	1-3/4 - 10	2-1/2 - 8	1-1/4 - 7	1-1/4 - 7	2-1/4 - 8
	GD-225, GOC-225	2 - 8	2 - 8	3 - 8	3 - 8	1-1/4 - 7	2-1/4 - 8
	G-300, G-16	2-1/4 - 8	2-1/4 - 8	3 - 8	1-1/2 - 8	1-1/2 - 8	2-1/4 - 8
	G-450, G-600	2-1/2 - 8	2-1/2 - 8	3-1/2 - 8	3-1/2 - 6	1-1/2 - 6	2-1/4 - 8
EMSCO	D-175	1-7/8 - 8	1-7/8 - 8	2-1/4 - 8	1-1/8 - 12 OR 8	1-1/8 - 12 OR 8	1 - 8
	G-300, BA-14	2 - 8	2 - 8	2-1/2 - 8	1-1/8 - 12 OR 8	1-1/8 - 12 OR 8	2 - 8
	B-14	2 - 8	2 - 8	—	1-1/4 - 7	1-1/4 - 7	2 - 8
	C-12	1-7/8 - 8	1-7/8 - 8	—	1 - 8	1 - 12 OR 8	1-1/2 - 6
	C-16, CA-16, D-500	2-1/2 - 8	2-1/2 - 8	3 - 8	1-1/4 - 7	1-1/4 - 7	2 - 8
	D-850, DA-850, D-100	TAPERED	TAPERED	TAPERED	THREADED	1-1/2 - 8	—
	DA-500, D-550	TAPERED	TAPERED	TAPERED	THREADED	1-1/4 - 8	—
	DA-700, D-700	TAPERED	TAPERED	TAPERED	THREADED	1-1/2 - 8	—
	D-1250, D-1500	TAPERED	TAPERED	TAPERED	THREADED	1-3/4 - 8	—
D-225, DA-375	TAPERED	TAPERED	TAPERED	THREADED	1-1/8 - 8	—	
NATIONAL - IDEAL	D-50	1-1/2 - 12	1-1/2 - 12	2-1/4 - 8	7/8 - 9	7/8 - 9	7/8 - 9
	C-100	1-3/4 - 10	1-3/4 - 10	2-5/8 - 8	7/8 - 9	1-1/4 - 7	1-1/4 - 7
	C-150	1-7/8 - 9	1-7/8 - 9	2-5/8 - 8	1-1/8 - 7	1-1/8 - 7	1-1/4 - 7
	C-250	2-1/4 - 8	2-1/4 - 8	3-1/8 - 8	1-1/8 - 7	1-1/4 - 7	1-1/2 - 6
	C-350 (OLD STYLE)	2-3/8 - 8	2-3/8 - 8	3-1/4 - 8	1-1/4 - 7	1-1/4 - 7	1-1/2 - 6
	E-700	3-1/8 - 8	3-1/8 - 8	4-1/2 - 8	1-1/2 - 6	1-1/2 - 6	1-1/2 - 6
	E-500, G-700	2-5/8 - 8	2-5/8 - 8	3-3/4 - 8	1-1/2 - 6	1-3/4 - 5	1-3/4 - 5
	G-1000, B-1000B	3-1/8 - 8	3-1/8 - 8	4-1/2 - 8	1-1/2 - 6	1-1/2 - 6	1-1/4 - 7
H-1250	TAPERED	TAPERED	4-1/2 - 8	1-1/4 - 7	1-1/2 - 6	1-1/4 - 7	
WILSON SNYDER - OILWELL	612P	1-7/8 - 8	1-7/8 - 8	2-1/4 - 8	1-1/8 - 8	1-1/8 - 7	7/8 - 9
	712P	1-7/8 - 8	1-7/8 - 8	2-1/4 - 8	1-1/8 - 8	1-1/4 - 7	1-1/8 - 7
	16P	1-7/8 - 8	1-7/8 - 8	1-7/8 - 8	1-1/4 - 7	1-1/8 - 7	7/8 - 9
	14HD	2-1/4 - 8	2-1/4 - 8	3-1/4 - 8	1-1/4 - 7	1-1/4 - 7	1-1/4 - 7
	18P	2-1/4 - 8	2-1/4 - 8	3-1/4 - 8	1-3/8 - 8	1-3/8 - 8	1-3/8 - 8
	220P	2-1/2 - 8	2-1/2 - 8	4 - 8	1-3/8 - 8	1-3/8 - 8	1-3/8 - 8
	7P	1-7/8 - 8	1-7/8 - 8	3-1/4 - 8	1-1/4 - 7	1-1/4 - 7	—
	214P	2-1/4 - 8	2-1/4 - 8	3-1/4 - 8	1-1/4 - 7	1-3/8 - 8	—
	212P	1-7/8 - 8	1-7/8 - 8	2-1/4 - 8	1-1/8 - 8	1-1/4 - 7	—
	218P	2-1/4 - 8	2-1/4 - 8	3-1/4 - 8	1-3/8 - 8	1-3/8 - 8	—
	20P	2-1/2 - 8	2-1/2 - 8	4 - 8	1-3/8 - 8	1-3/8 - 8	—
	818P	3-1/4 - 8	3-1/4 - 8	TAPERED	1-3/8 - 8	1-3/8 - 8	—
	816P	2-3/4 - 8	2-3/4 - 8	TAPERED	1-1/4 - 8	1-3/8 - 8	—
GARDNER - DENVER	FD-FXD	1-1/2 - 8	1-1/2 - 8	NONE	1-3/8 - 6	1-3/8 - 6	1 - 8
	FXO O.S. & N.S.	1-3/4 - 8	1-3/4 - 8	2 - 8	7/8 - 9	7/8 - 9	1 - 8
	FXZ O.S. & N.S.	2 - 8	2 - 8	2-1/4 - 8	7/8 - 9	7/8 - 9	1 - 8
	FXK O.S. & N.S.	2 - 8	2 - 8	2-1/2 - 8	1-1/4 - 7	1-1/8 - 7	1-1/8 - 7
	FXQ O.S. & N.S.	2 - 8	2 - 8	2-1/2 - 8	1-3/8 - 6	1-3/8 - 6	1-1/8 - 7
	GXQ	2-1/4 - 8	2-1/4 - 8	2-1/2 - 8	1-3/8 - 6	1-1/8 - 7	1-1/8 - 7
	GXP	2-1/2 - 8	2-1/2 - 8	—	1-3/8 - 6	1-3/8 - 6	1-3/8 - 6
	GXR	2-3/4 - 8	2-3/4 - 8	3-1/2 - 8	1-3/8 - 6	1-3/8 - 6	1-3/8 - 6
	GXN	2 - 8	2 - 8	2-1/2 - 8	1-3/8 - 6	1-1/8 - 7	1-1/8 - 7
FXL O.S. & N.S.	2-1/2 - 8	2-1/2 - 8	3 - 8	1-3/8 - 6	1-3/8 - 6	1-3/8 - 6	

Also available are API tapered taps & dies for piston end of piston rod on slush pumps, not tapered threads.